Unraveling tensegrity tessellations for metamaterials with tunable stiffness and bandgaps

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\begin{abstract}
Tensegrity structures resemble biological tissues: A structural system that holds an internal balance of prestress. Owing to the presence of prestress, biological tissues can dramatically change their properties, making tensegrity a promising platform for tunable and functional metamaterials. However, tensegrity metamaterials require harmony between form and force in an infinitely-periodic scale, which makes the design of such systems challenging. In order to explore the full potential of tensegrity metamaterials, a systematic design approach is required. In this work, we propose an automated design framework that provides access to unlimited tensegrity metamaterial designs. The framework generates tensegrity metamaterials by tessellating blocks with designated geometries that are aware of the system periodicity. In particular, our formulation allows creation of Class-1 (i.e., floating struts) tensegrity metamaterials. We show that tensegrity metamaterials offer tunable effective elastic moduli, Poisson’s ratio, and phononic bandgaps by properly changing their prestress levels, which provide a new dimension of programmability beyond geometry.

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\end{abstract}

1. Introduction

Biological tissues (such as muscles) are capable of actively changing their material properties (Ettema and Huijing, 1994; Ogneva et al., 2010; Tamura et al., 1982). Through the contraction of myofibrils, muscle cells generate prestress that lead to tunable stiffness and shape. This mechanism offers a route to create smart tunable materials. Tensegrity structural systems are known to mechanically resemble biological tissues (Ingber, 1998; Liedi et al., 2010; Scarr, 2014), which have been shown to produce large changes in stiffness and shape (Liu et al., 2017). Therefore, to a certain extent, we expect that if a material is composed of tensegrity micro-structures, then it can reproduce (or mimic) the behavior of biological tissues.

Tensegrities are structural systems with a continuous network of tensile members (i.e. cables), and disjointed compressive members (i.e. struts), whose integrity is maintained by self-balanced prestress in the cables and struts (Calladine, 1978; Guest, 2011; Motro, 2006; Skelton and de Oliveira, 2009; Zhang and Ohsaki, 2015). In engineering, a more general classification of tensegrity is proposed by Skelton and de Oliveira (2009) where a Class-\(n\) tensegrity structure has at most \(n\) struts connected at each node. Under this expanded concept, Kenneth Snelson’s tensegrity sculptures (Heartney and Snelson, 2009)
belong to the Class-1 category. Engineering applications of tensegrities include deployable (Liu et al., 2017; Pellegrino, 2001; Tibert and Pellegrino, 2002), actively tunable (Caluwaerts et al., 2014; Kim et al., 2014; Moores et al., 2011), and lightweight structures (Pellegrino, 1992). These advantages, if successfully transferred to the micro-scale, could lead to metamaterials with unprecedented mechanical properties and functionalities (Motto, 2006).

A straightforward way to make a metamaterial based on a tensegrity micro-structure is to tessellate a tensegrity unit cell in space to create a bulk assemblage (i.e. the metamaterial). Metamaterials based on lattice micro-structures have been used to create super lightweight materials. The mechanical properties and density of the metamaterials, as well as a wide range of other properties (e.g., acoustic, thermal, and biological properties), can be altered by adjusting the cellular architecture. This micro-lattice approach has led to lightweight materials that exhibit strength–stiffness ratios previously unachievable at low densities (Christensen et al., 2015; Meza et al., 2014; Schaedler and Carter, 2016; Zheng et al., 2014).

Recently, a few pieces of pioneering work have shown that tensegrity metamaterials exhibit some unusual properties (Amendola et al., 2018; Fabbrocino and Carpentieri, 2017; Fraternali et al., 2014; 2012; Pal et al., 2018; Rimoli and Pal, 2016; Sabouni-Zawadzka and Gilewski, 2018; Zhang et al., 2018). For instance, Fraternali et al. (2012) study solitary waves in a one-dimensional tensegrity chain composed of three-strut tensegrity prisms, indicating that such system might be used for impact mitigation. This one-dimensional system exhibits tunable frequency bandgaps when alternating tensegrity prisms with different height and stiffness are used (Fraternali et al., 2014). Rimoli and Pal (2016) investigate the mechanical properties of a tensegrity metamaterial design based on truncated octahedron elementary cells. They also observe that cable prestrains can significantly affect the wave speeds in this tensegrity metamaterial (Pal et al., 2018). However, these proposals of tensegrity metamaterials employ ad hoc designs; i.e. they are based on known stand-alone tensegrity designs that are not fully aware of the system periodicity once tessellated to become a metamaterial. This type of approach results in tensegrities of Class-2 or higher after the periodic tessellation. This limits control on the topological features of the tensegrity metamaterial, specifically its Class. Thus, the full potential of tensegrity metamaterials cannot be achieved. Moreover, the previously proposed approaches cannot lead to a Class-1 tensegrity tessellation. In practice, we are particularly interested on Class-1 tensegrity tessellations: they are easier to manufacture since they are composed of straight “struts” and “cables”; no special hinges are necessary because two struts never intersect; the structure is less likely to develop undesirable bending forces in the struts; large deformations in the system (shortening of the struts) due to prestress or service loads are easier to account for; etc. Thus, there is a need for a systematic approach to design tensegrity metamaterials with a desired unit cell geometry and Class category – this is our focus.

Multiple approaches exist for the design of stand-alone tensegrities (Ehara and Kanno, 2010; Kanno, 2012; 2013a; 2013b; Lee and Lee, 2016; Li et al., 2010b; Liu and Paulino, 2019; Ohsaki and Zhang, 2015; Pietroni et al., 2017; Tachi, 2013; Xu et al., 2016; Zhang and Ohsaki, 2006). However, it is challenging to incorporate periodicity in these approaches, especially concerning the topology of the design. To overcome these challenges, we propose a design framework that can automatically create tensegrity-based metamaterials with periodic unit cells, as illustrated by Fig. 1. The framework utilizes topology optimization to find tensegrity tessellation blocks with prescribed tiling geometries (periodicity). The resulting units can be tessellated, either densely or sparsely, to create specific metamaterials. Using this automated process, we can create a library of tensegrity metamaterial designs (see Table A.1). The following key terms are used in this manuscript: tessellation block, the building block of a tessellation unit cell; design domain, the geometric space within which the tensegrity (tessellation block) is designed; and unit cell, the periodic micro-structure of the tensegrity metamaterial. To demonstrate the application of the proposed approach, we use one example from the obtained tensegrity tessellation blocks to create both, densely and sparsely tessellated Class-1 tensegrity metamaterials. We investigate their static properties through homogenization, and dynamic properties through Bloch wave analyses. We show that the effective elastic moduli, Poisson's ratio, and phononic bandgaps of the tensegrity metamaterials can be effectively tuned by changing prestress level, our design parameter of interest.

2. Topology design formulation

Let us start with the design of stand-alone tensegrity structures, which will form the basis to the design of metamaterials. The conceptual design of a tensegrity consists of three essential components: topology (i.e. connectivity), geometry (i.e. configuration), and self-balanced prestress state. Most numerical design methods start with a given topology for the tensegrity and evolve its geometry to achieve a self-balanced prestress state (Li et al., 2010a; Ohsaki and Zhang, 2015; Tachi, 2013). More recently, design approaches which manipulate the topology have been explored (Ehara and Kanno, 2010; Kanno, 2012; 2013a; 2013b; Liu and Paulino, 2019; Pietroni et al., 2017; Xu et al., 2016). These, instead, seek the proper topology that allows for a self-balanced prestress state within a given geometry. From a designer's point of view, the geometry of a structure is typically given or constrained, and thus the topology design approach is more intuitive. In addition, for complex designs, it is difficult to define the initial (fixed) topology for the geometry-based approaches.

In the present work, we propose an optimization formulation for topology design of tensegrity structures based on the ground structure method and force maximization with arbitrary geometries (Liu and Paulino, 2019). The ground structure method has been extensively used in the field of (structural) topology optimization (Dorn et al., 1964; Smith, 1998; Zegard and Paulino, 2014; 2015). It provides a very dense (and redundant) set of potential candidate members and joints, from which the final structure can be extracted through an optimization process. In the topology optimization of tensegrities,
this process involves finding the associated self-balanced prestress forces as well. The joint coordinates are fixed during the optimization, thus preserving the prescribed geometry of the tensegrity.

Let us denote $t$ as the tension forces in all candidate members, and $c$ the compression forces. The real force in a member is therefore $(t - c)$. By decoupling tension and compression, we obtain two vectors of non-negative design variables, each of size $N_{Eg} \times 1$, where $N_{Eg}$ is the number of candidate members provided by the ground structure. The binary design variables $s$ indicate the presence of struts: $s_k = 1$ indicated that the $k$-th candidate member is a strut (as opposed to a cable). Eventually, the optimization formulation is written as a mixed integer linear programming (MILP) problem:

$$\max_{t,c,s} t^T(t - c)$$

s.t. $B(t - c) = 0$ (1b)

$G_s \leq n1$ (1c)

$G_p s \leq 1$ (1d)

$1^Ts \leq N_{S,max}$ (1e)

$0 \leq t$ (1f)

$0 \leq c \leq s \leq 1$ (1g)

$s \in \mathbb{Z}^{N_E}$ (1h)
The constraints restrict the solution space to feasible tensegrity designs. Eq. (1b) requires self-balance of prestress forces, where \( \mathbf{B} \) is the equilibrium matrix (Zhang and Ohsaki, 2015). Eq. (1c) imposes discontinuity of struts. The incidence matrix \( \mathbf{G} \) is defined as:

\[
G_{ij} = \begin{cases} 
1, & \text{if member } j \text{ is connected to node } i \\
0, & \text{otherwise}
\end{cases}
\]  

Thus \( \mathbf{G} \) is a \( N_{N_k} \times N_{N_k} \) binary matrix which contains the connectivity information, i.e., the topology, of a ground structure, where \( N_{N_k} \) refers to the number of nodes in the ground structure. Each column of \( \mathbf{G} \) contains exactly two entries of value 1, with the row indices indicating the start/end nodes of a member. The product \( \mathbf{G} \mathbf{s} \) results in an \( N_{N_k} \times 1 \) vector whose entries indicate the numbers of struts connected to each node, which need to be smaller than, or equal to, the Class number \( n \). Eq. (1d) prevents collisions between struts to improve manufacturability of the design, which is defined as:

\[
G_{p,ij} = G_{p,ik} = \begin{cases} 
1, & \text{if members } j \text{ and } k \text{ collide with each other at incidence } i \\
0, & \text{otherwise}.
\end{cases}
\]

The \( \mathbf{G_p} \) matrix is defined such that, if the product \( \mathbf{G_p} \mathbf{s} \) leads to any entry greater than 1, then there are two struts colliding with each other in space. In this work, each row of \( \mathbf{G_p} \) corresponds to a fictitious point reporting an intersection of the centerlines of two members. For more details on the definition of the matrix \( \mathbf{G_p} \), the reader is referred to Liu and Paulino (2019), which includes an example in Appendix 2. Eq. (1e) limits the number of struts (denoted as \( N_S \)) in a tensegrity design by \( N_{S_{\text{max}}} \). Eq. (1f)–(1h) define bounds for the design variables, among which Eq. (1g) also ensures that the strut indicator is 1 when an element takes the form of a strut.

This formulation is able to effectively reproduce many of the renowned tensegrities, and create new tensegrities (Liu and Paulino, 2019). However, directly applying Formulation (1) for designing tessellation blocks for tensegrity metamaterials will not produce the desired results. The reason being that tensegrity metamaterials are periodic tessellations of the unit cells: the periodicity of tessellation block must be considered in the formulation. The periodicity leads to shared nodes on the common boundaries of each tessellation block, which makes our strut discontinuity constraint defined in Eq. (1c) ineffective, as sketched in Fig. 2(a). Therefore, the periodic boundary conditions (PBCs) must be included in the strut discontinuity constraint (1c), as shown in Fig. 2(b). For the self-balance constraint in Eq. (1b) the PBCs are not enforced: a self-balanced tessellation block (naturally) results in a self-balanced periodic assembly. Hence, there is no force flowing between adjacent tessellation block in a tensegrity for metamaterial design. This leads to an unintended advantageous property: a finite assembly of tessellation blocks does not require additional support over its boundary to maintain the equilibrium of the (metamaterial) system.

To incorporate the PBCs, we need to identify the common nodes on the tessellation block’s boundaries. There are several independent groups of nodes: each group contains the indices of nodes that are images of each other under translational symmetry (i.e., periodicity). For example, two nodes belong to the same group if their coordinates satisfy:

\[
x_j = x_i + (n_1 \mathbf{a}_1 + n_2 \mathbf{a}_2 + n_3 \mathbf{a}_3), \quad n_1, n_2, n_3 \in \{-1, 0, 1\}.
\]

where \( x_i \) and \( x_j \) denote the coordinates of nodes \( i \) and \( j \), respectively; while \( \mathbf{a}_1, \mathbf{a}_2, \) and \( \mathbf{a}_3 \) are the three primitive vectors of the tessellation. Node groups may be of different size under translational symmetry – we refer to Fig. 2(c) for a 2D example. As an example, in a cubic design domain, the 8 corner nodes belong to the same group. It should be noted that an internal node belongs to an independent group by itself. Nodes can be classified into independent groups algorithmically, which is elaborated upon in Appendix B. After generating the node groups, an identification matrix \( \mathbf{Q} \) can be constructed as:

\[
Q_{ij} = \begin{cases} 
0, & \text{if node } j \text{ does not belong to group } i \\
1, & \text{if node } j \text{ belongs to group } i.
\end{cases}
\]
The number of rows of $Q$ equals to the number of independent groups, and the number of columns equals to the total number of nodes in the ground structure. For tensegrity metamaterial designs, the strut discontinuity of a tessellation block (tensegrity Class) is counted for each independent group, as opposed to individual nodes. Using the identification matrix $Q$, we can rewrite Eq. (1c) for tensegrity metamaterial design as:

$$QGs \leq n1,$$

which is an elegant constraint to achieve the intended metamaterial design. We note that, in general, the obtained tensegrity tessellation block designs do not display any apparent symmetry. In particular, reflection symmetry is not allowed if the design needs to be globally Class-1, as implied by the schematics in Fig. 2.

3. Geometry of design domain

To perform the topology optimization, we need to build a ground structure, which is generated by a set of nodes that conforms to prescribed geometries. Our experience shows that balloon-like domains are likely to result in better tensegrity designs. In that regard, we develop a set of algorithms and tools with the purpose of making the design domains simple to define and manipulate (i.e. the nodes of the ground structure). The goal of these algorithms is not to span the infinitely rich space of potential tessellation block geometries; but provide enough design freedom and easy-usage to allow for a large variety of designs to be conceived. The described algorithm for generating the unit geometry is summarized by the simplified flowchart in Fig. 3(a).

After a unit geometry is defined, a second set of transformations and variations can be applied. These transformations and variations are based on: (a) inner holes, and (b) morphing of the geometry. These are also parametrized, and thus the space of design domains for tensegrities (while not infinite) is reasonably large.

The simplest manner to define a polyhedron is by using only the vertices and making the polyhedron the convex hull (de Berg et al., 2008; Preparata and Shamos, 1993). If the polyhedron is tessellated, a set of primitive vectors that replicate the unit and span the entire space must also be defined. Thus, the required user input to define a design domain consists of two pieces of information: (a) Spatial nodes (vertices) defining the boundary of the design domain; (b) a set of primitive vectors which span the three-dimensional space.

As demonstrated in Fig. 2, extra nodes within the connecting facets are also needed in addition to the basic (convex hull) vertices. This is necessary to allow freedom of the strut layout. These additional facet nodes can be added in a parametric manner, for instance, by shrinking the facet boundary and including these (shrunk) vertices in the domain. However, it should be noted that other options are available and can be easily implemented.

The tensegrity topology optimization formulation can handle concavities and even holes (or voids) in the domain. While the nature of the convex-hull approach does not result in tessellation blocks with concavities, the addition of inner holes (or
concavities) as a subsequent step is possible (optional), and is fully compatible with the topology optimization formulation. This feature leads to a better tuning of the resulting micro geometry of the tessellated metamaterial. The inner hole and concavities use the concept of restriction zones (Zegard and Paulino, 2014; 2015), as illustrated in Fig. 3(b). Typically, a spherical restriction zone, with radius \( R_{iz} \) centered at the centroid of the unit geometry, is used.

Additional variations for a given unit geometry and primitive vectors can be achieved by morphing: The geometry of a tessellation block (and its primitive vectors) can be “deformed” (in a virtual sense) while keeping their space-spanning property. Fig. 3(c) illustrates a two-dimensional example of a square design domain being morphed into a new design domain, while keeping its space-spanning property.

4. Variations of tessellation strategy

We explore different strategies to tessellate the obtained tessellation blocks. The tensegrity tessellation block obtained by topology optimization (see Section 2) from the unit geometry (as defined in Section 3) can be directly tessellated in space in accordance to the primitive vectors to make the metamaterial bulk assembly, as illustrated in Fig. 1(b). Moreover, it should be noted that these primitive vectors are often not unique: any set of vectors that span the entire space and correctly tessellate the tessellation block (no overlaps) are valid, as long as the nodes in some of the facets are common among neighboring units. We also note that it is not required for the tessellation to be space filling, i.e. to completely fill the three-dimensional space: voids may be left in the tessellation. Therefore, we can explore porous strategies to tile the tessellation block in order to achieve different bulk assemblies. Furthermore, owing to the self-equilibrium of the tessellation block (refer to Section 2), units can be removed from the bulk assembly without compromising the stability of the system: i.e. holes can be intentionally left in the tessellation.

A porous tessellation can be constructed as follows: the tessellation block is tessellated a few times in a porous manner (i.e. leaving certain positions empty); this porous unit cell is then re-tessellated to make metamaterial bulk assemblies, as demonstrated in Figs. 1(c) and (d). The porous unit cell is encoded by a three-dimensional array \( \mathbf{N}_i \) of size \( N_{1} \times N_{2} \times N_{3} \) with \( t_{\text{true/false}} \) values. The tessellation block is then tessellated along each of the 3 primitive vectors, but a structure is only created/appended to the unit cell when a \( t_{\text{true}} \) is found. This is repeated for all three primitive vectors (all three dimensions of \( \mathbf{N}_i \)). Thus, the same tensegrity tessellation block can result in various metamaterials; either by itself or in a sub-assembled unit cell. The sub-assembly approach is general: a single \( t_{\text{true}} \) value in \( \mathbf{N}_i \) (matrix of size \( 1 \times 1 \times 1 \)) refers to the original case when no porous unit cell is used to create a densely tessellated metamaterial.

5. Stiffness matrix of tensegrity

By definition, tensegrity structures have a self-balanced prestress: the initial undeformed configuration of a tensegrity structure is in reality a deformed state of its base materials. Thus, based on this line of reasoning, we establish the stiffness matrix of a tensegrity structure following an Updated Lagrangian formulation. In this sense, the deformation of a tensegrity structure refers to the prestressed configuration, which is obtained from topology optimization in the present framework.

We briefly go through the derivation of the (tangent) stiffness matrix of a tensegrity in this section. As a matter of notation, we use left-subscript to label the reference configuration of a quantity, and left-superscript to label the configuration when the quantity is evaluated (or occur).

By means of the principle of virtual work, the linearized equilibrium of a deformed one-dimensional elastic rectilinear element is given by (Bathe, 2014):

\[
\int_{V} (1\varepsilon)(1\varepsilon_{11})\delta(1\varepsilon_{11})dV + \int_{V} (1\sigma_{11})\delta(1\eta_{11})dV = \int_{S} T\delta u dS - \int_{V} (1\sigma_{11})\delta(1\varepsilon_{11})dV
\]

(7)

where, \( 1\varepsilon \) denotes the prestressed configuration, \( 1\varepsilon \) is the tangent elastic modulus, \( 1\varepsilon_{ij} \) and \( 1\eta_{ij} \) are the linear and nonlinear components of the incremental Green-Lagrange strain (denoted as \( 1\varepsilon_{11} \)) defined on the prestressed configuration, and \( 1\sigma_{11} \) is the Cauchy stress which is also defined on the prestressed configuration (Fig. 4(a)). The unknown displacement variation is denoted as \( \delta u \), and \( \frac{\delta T}{\delta t} \) is the deformation independent boundary traction vector (measured per unit boundary area at the prestressed state). Considering uniform strain and stress within an element, the incremental Green-Lagrange strain can be expressed as a function of nodal displacements of member \( r \) (denoted as \( u_r \)) upon the prestressed configuration. The linear (\( 1\varepsilon_{ij} \)) and nonlinear (\( 1\eta_{ij} \)) components of \( 1\varepsilon_{11} \) are given by:

\[
1\varepsilon_{11} = \frac{1}{L_r} \mathbf{B}_r^T \mathbf{u}_r, \quad 1\eta_{11} = \frac{1}{2(1L_r^2)} \mathbf{u}_r^T \mathbf{B}_{NL} \mathbf{u}_r.
\]

(8)

where,

\[
\mathbf{u}_r = [ u_{r_i}^T, u_{r_j}^T ]^T, \quad u_i = 2x_i - 1x_i (i = a, b), \quad L_r = \| 1x_b - 1x_a \|.
\]

(9)

\[
\mathbf{B}_r = \frac{1}{L_r} \left[ 1x_b^T - 1x_a^T, \quad 1x_a^T - 1x_b^T \right]^T, \quad \mathbf{B}_{NL} = \begin{bmatrix} +I_3 & -I_3 \\ -I_3 & +I_3 \end{bmatrix}.
\]

(10)
We remark that \( \mathbf{u}_r \) is measured taking reference to the prestressed configuration. Substituting Eq. (8) into Eq. (7), the equilibrium of the system can be discretized and rewritten in matrix form as:

\[
\delta \mathbf{u}_r^T \mathbf{K}_{re} \mathbf{u}_r + \delta \mathbf{u}_r^T \mathbf{K}_{rg} \mathbf{u}_r = \delta \mathbf{u}_r^T \mathbf{f}_r - \delta \mathbf{u}_r^T \mathbf{f}_r^p
\]

(11)

where \( \mathbf{K}_{re} \) is the elemental elastic stiffness matrix, and \( \mathbf{K}_{rg} \) is the elemental geometric stiffness matrix. They are derived as:

\[
\mathbf{K}_{re} = \frac{(1E_r)(1A_r)}{1L_r} \mathbf{B}_r \mathbf{B}_r^T.
\]

(12)

\[
\mathbf{K}_{rg} = \frac{(1\sigma_{11})(1A_r)}{1L_r} \mathbf{B}_{NL}.
\]

(13)

Because we adopt the Updated Lagrangian approach, the obtained elemental stiffness matrix reflects a tangent state of the prestressed member, and this approach does not require compatibility (structural integrity) of the structure from the initial rest configuration to the prestressed configuration (see Fig. 4(b)). The external applied forces \( \mathbf{f}_r \) to the prestressed element comes from the first term of the right hand side of Eq. (7), which is usually directly applied to nodes, and thus there is no need to carry out the integration. The second term of the right hand side of Eq. (7) provides the nodal forces due to the internal prestress, which are given by:

\[
\mathbf{f}_r = (1\sigma_{11})(1A_r) \mathbf{B}_L.
\]

(14)

According to the design obtained from our topology optimization formulation (see Section 2), we choose the values of \( (1L_r) \) and \( (1\sigma_{11})(1A_r) \), where the latter term is the prestress force (i.e. \( P_r = (1\sigma_{11})(1A_r) \)) of member \( r \). Let’s assume \( 1E_r = E_r \). We can define \( 1A_r \) to be proportional to \( P_r \) such that the magnitude of \( 1\sigma_{11} \) is uniform for all members (i.e. fully stressed design). Now, assuming a constant Young’s modulus such that \( 1E_r = 0E_r = E_r \), the original cross sectional area of a member (before prestress is applied) can be determined by solving the following equation:

\[
1A_r = \left(1 - \frac{\nu P_r}{\sigma_{11}E_r}\right)^2 (0A_r)
\]

(15)

where \( \nu \) is the Poisson’s ratio of the base material (assumed constant). We remark that, in the Updated Lagrangian formulation, all the input parameters to the stiffness matrix are defined based on the prestressed configuration (i.e. Configuration 1). Because we perform elastic analysis, these quantities do not have any history dependence on the initial configuration (i.e. Configuration 0). Therefore, large deformation is allowed between the initial configuration (rest lengths) and the prestressed
configuration (current lengths). According to this line of reasoning, even if we assume $E_r$ as constant, the material does not behave like a conventional linear spring, which is due to the change of reference configuration during the deformation.

Assembling Eq. (11) over all elements in the structure and admitting the arbitrary nature of the virtual displacement ($\delta u$), we obtain the incremental finite element equation of the entire structure:

$$Ku = (K_c + K_s)u = \frac{1}{2}f - \frac{1}{2}f.$$  \hfill (16)

Notice that a self-equilibrating tensegrity structure requires that $\frac{1}{2}f = 0$. For linear elastic analysis, we assume that the cables do not slack.

6. Tunable elastostatic properties

Assuming the unit cell dimension is sufficiently small compared to the macroscale dimension of the metamaterial, we can obtain the effective properties of the tensegrity metamaterial through homogenization (Hassani and Hinton, 1999). We use computational homogenization to obtain the effective properties of a tensegrity metamaterial based on the unit cell. Periodic boundary conditions (PBCs) are applied to a tensegrity unit cell (Vigliotti and Pasini, 2012), such that:

$$u_m - u_s = (F - I)(x_m - x_s), \quad f_m + f_s = 0,$$  \hfill (17)

which represent periodic deformations and anti-periodic tractions on the boundaries of the unit cell. The subscripts $m$ and $s$ refer to master and slave nodes on opposite boundaries. The nodal displacements of a master-slave pair are $u_m$ and $u_s$. The nodal positions in the prestressed state are $x_m$ and $x_s$, which equals to the primitive vector of the lattice in the corresponding direction of the two nodes. The symbol $F$ denotes the deformation gradient of the homogenized material. In linear analysis, these two boundary conditions can be directly condensed into the stiffness matrix and force vectors. Following the procedure proposed by Vigliotti and Pasini (2012), we derive the full homogenized linear elasticity tensor $D$ of the tensegrity metamaterial. We use the reduced format (Voigt notation) of the elasticity tensor, and thus, $D$ is a $6 \times 6$ symmetric matrix. The computational implementation is elaborated upon in Appendix C.

To demonstrate how the elastic properties of a tensegrity metamaterial can be tuned, we refer to Table A.1 and select the tessellation block design based on the cuboctahedron geometry (composed with 13 struts and 96 cables) as an example. Analyzing the null space of the equilibrium matrix $B$ in Eq. (1b), we find that there are 12 independent prestress states that can possibly exist given the layout of the tensegrity block. The current prestress state that we obtained from the topology optimization is a linear combination of the many independent states that maximizes the sum of forces within members. In addition, the cuboctahedron tessellation block possesses 17 independent internal mechanisms (i.e. degree of kinematic indeterminacy), which are stabilized by the current prestress assignment. To demonstrate the richness of our design space, the cuboctahedron tessellation block is used to create two Class-1 tensegrity metamaterial designs: one using a dense tessellation (see Fig. 5(a) and Supplementary Video S1); and a second one with a porous tessellation (Fig. 5(b)). According to Figs. 5(d) to (f), we can clearly observe that no pair of struts are connected between tensegrity blocks. We denote the Young's modulus of the strut material as $E_s$, and the cable material as $E_C$. The areas of other struts and cables are determined proportionally based on the prestress forces. We find that all struts in the cuboctahedron tessellation block have the same prestress forces, while the cables are sized to ensure uniform magnitude of stress ($\sigma_{11}$), i.e., in all of them (fully stressed design).

In all simulations, we have used a linear elastic model with the following material parameters: Young's moduli of struts $E_S = 2600$ MPa, Young's moduli of cables $E_C = 12$ MPa, and mass density for both $\rho = 1.18 \times 10^{-3}$ g/mm$^3$, which are the typical properties of polymers used in 3D printing. We consider a cuboctahedron unit cell bounded in a 10 mm $\times$ 10 mm $\times$ 10 mm box. We assume that all members have a circular cross-section, and the maximum radius of struts is $r = 0.5$ mm in the prestressed state, and hence $A_S = 0.25\pi$ mm$^2$. This work does not consider geometric changes of the tensegrity metamaterials due to varying external stimuli, i.e. we assume that the prestressed configurations of the tensegrity metamaterial under different prestress levels are within infinitesimal (linear) deformations, and thus can be ignored.

If we assume that the prestress in the metamaterial is $\sigma_{11} = (0.05E_C) = 0.60$ MPa, we can obtain the homogenized elasticity tensor of the densely tessellated metamaterial (see Fig. 5(a)) as:

$$D_{dense} = \begin{bmatrix} 23.76 & 4.90 & 2.69 & 0.10 & 1.06 & -1.79 \\ 17.03 & 2.65 & 2.07 & -0.60 & 1.71 \\ 23.48 & 1.41 & -3.26 & -2.95 \\ 20.48 & 1.07 & 2.64 \\ 13.93 & 4.82 \\ 14.38 \end{bmatrix} \times 10^{-3} \text{ MPa}. \hfill (18)$$
Moreover, the homogenized elasticity tensor of the porously tessellated metamaterial (see Fig. 5(b)) is given by:

\[
D_{\text{porous}} = \begin{bmatrix}
20.73 & 1.38 & 0.76 & -0.07 & -0.05 & -0.06 \\
15.68 & 0.69 & 0.10 & -0.01 & -0.08 \\
22.33 & -0.05 & 0.02 & -0.03 \\
20 & 0.48 & 0.04 & 0.01 \\
symm. & 0.46 & 0.03 \\
& & & 0.45 \\
\end{bmatrix} \times 10^{-4} \text{ MPa}. \tag{19}
\]

We observe that both metamaterials exhibit anisotropy. The porously tessellated tensegrity metamaterial is much softer than the densely tessellated metamaterial, especially in shear. The unit cell deformations under a simple shear of the two metamaterials are illustrated in Fig. 6(a) and (b).

In addition, Figs. 6(c) and (d) show how some of the elastic moduli change in response to various material properties and prestress level (normalized by \(E_C\)). The densely tessellated metamaterial has a much larger Poisson’s ratio (in the \(xy\)-plane) than the porously tessellated one, when the prestress level is high. The tunability due to variations in the prestress is more effective when compression members are much stiffer than tension members: changes of diagonal moduli of the elasticity tensor are more sensitive to changes in the prestress level when \(E_S/E_C > 10^2\). In addition, when \(E_S/E_C > 10^2\), buckling of compression members (i.e. struts) is unlikely to happen. Considering Euler buckling (Timoshenko and Gere, 2009), the stress of the longest compression member (with circular cross section) should satisfy:

\[
\sigma_{11} \leq \frac{\pi E_S (\delta A_{\text{min}})}{4 \delta L_{\text{max}}^2} \leq \frac{\pi E_S (\delta A_{\text{min}})}{4 \delta L_{\text{max}}^2}, \tag{20}
\]

where \(\delta A_{\text{min}}\) (and \(\delta A_{\text{min}}\)) is the minimal area of struts, and \(\delta L_{\text{max}}\) (and \(\delta L_{\text{max}}\)) is the maximal length of struts, evaluated at Configuration 0 (and Configuration 1). The states of configurations are demonstrated in Fig. 4. The middle term
in Eq. (20) is the actual critical stress before buckling, which shall be evaluated in the undeformed configuration (i.e. Configuration 0). However, in this research we are specifying the lengths and areas of members at the prestressed configuration (i.e. Configuration 1), thus the last term is used to provide an approximate upper bound for the compressive stress in struts, assuming that the strut material has a positive Poisson’s ratio. Since $A_S$ and $L_{\text{max}}$ are given for the design, this upper bound is a function of $E_S$, which is plotted as the green lines in Fig. 6(c) and (d), normalized by $E_c$.

7. Tunable elastodynamic bandgaps

Besides tunable static properties, the prestressed tensegrity metamaterials also provide tunable dynamic properties. Hence, tensegrity metamaterials can be used for applications such as impact absorption, vibration isolation, or acoustic cloaking (Hussein et al., 2014; Maldovan, 2013; Wang et al., 2014). In this paper, we focus on the phononic bandgaps of the tensegrity metamaterial, which are the frequency ranges prohibiting elastic wave propagation. The freedom provided by our design framework allows us to tailor the unit cells for better likelihood of bandgaps. For instance, the porous unit cell is comprised of voids in the tessellation that renders the system heterogeneous, which could lead to bandgaps (Hussein et al., 2014; Pratapa et al., 2018).

Using the same tessellation blocks as in previous section, we are interested in finding all the free vibration modes of wave propagation in the infinite tensegrity metamaterials, by means of Bloch wave analysis. The free vibration modes of a structure are the eigenvectors of the generalized eigenvalue problem:

$$Ku = \omega^2 Mu,$$  

(21)
where $\mathbf{K}$ and $\mathbf{M}$ represent the stiffness and mass matrices of the infinite global system defined in the real space, and $\omega$ denotes the natural frequencies of harmonic wave propagation through the metamaterial. For periodic metamaterials consisting of very large assembly of unit cells, direct evaluation of their eigenmodes is computationally intractable. To overcome this challenge, the dynamics of periodic structural systems is typically studied using the Bloch wave analysis (Phani et al., 2006; Pratapa et al., 2018) framework, which reduces the generalized eigenvalue problem to that on a single unit cell, by virtue of Bloch's theorem and spatial Discrete Fourier Transform.

We calculate the eigenvalues of a reduced eigenvalue problem on the unit cell for each of the wavevectors defined in the Irreducible Brillouin Zone (IBZ) of the periodic system (Pratapa et al., 2018):

$$\mathbf{\tilde{K}}_m \mathbf{\tilde{u}}_m = \omega^2 \mathbf{\tilde{M}} \mathbf{\tilde{u}}_m, \quad \text{with} \quad \mathbf{\tilde{K}}_m = \sum_{n=-1}^{1} e^{-ik_m x_n} \mathbf{K}_0 n.$$
Fig. 8. Schematics of the quasi two-dimensional tensegrity tessellations with (a) Dense and (b) Porous tensegrity unit cells (shown in shaded rectangles) and their corresponding variation of bandgaps with prestress shown in (e) and (f). (c), (d) Band structure diagrams at a prestress of \((0.05E_C)\) represented by red lines in (e) and (f), respectively. The gray shaded regions illustrate the elastic bandgaps. (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article.)
where $\mathbf{K}_m$ is the reduced stiffness matrix defined in the reciprocal space, which depends on the wavevector $\mathbf{k}_m$, as shown above. The summation above goes over a reference unit cell as well as its immediate neighboring cells (with lattice position vectors $\mathbf{x}_n$) of the tensegrity metamaterial. The matrix $\mathbf{K}_{on}$ is a matrix extracted from $\mathbf{K}$ with rows corresponding to the degrees-of-freedom (DOFs) of the reference unit cell, and columns corresponding to the DOFs of the $n$-indexed unit cell. The matrix $\mathbf{M}$ is the diagonal mass matrix obtained using a lumped mass technique over the members in the unit cell.

Using Eq. (22), we can obtain the dispersion diagrams of the tensegrity metamaterials at any given level of prestress. For the sake of simplicity and clarity of presentation, here we focus on the wave propagation in 1D and 2D tessellations. However, the analysis framework is equally applicable to 3D tessellations.

We locate the bandgaps (if present) across the wavevectors in the IBZ at all the frequencies and for varying levels of prestress. Similarly to the elastostatic properties, the frequency bandgaps also exhibit tunability in response to changing prestress, as demonstrated in Figs. 7 and 8. We observe that the one-dimensional dense tessellation has wider bandgaps at lower frequencies (e.g. between 0 to 2.5 kHz) than the two-dimensional dense tessellation. Similarly, the porous tessellations that possess voids result in wider bandgaps at lower frequencies than the dense tessellations. In both cases, this is explained by the reduction of mobility restraint from neighboring unit cells leading to wider bandgaps at lower frequencies. The examples show that by varying the level of prestress, tensegrity metamaterials can provide versatile and tunable properties for acoustic applications.

8. Conclusion

We present a design framework that allows for automated creation of tensegrity metamaterials, including Class-1 (i.e., floating struts) and Class-$n$, $n > 1$ (i.e., non-floating struts). The proposed methodology begins by specifying a geometry of the tessellation block that tiles the space according to primitive vectors. Then a tessellation block is designed within this geometry by topology optimization, which considers the periodicity of the final system. This resulting tessellation block can be assembled in various ways in space to create metamaterials. Together with the unit geometry, additional and optional procedures such as concavities, morphing, and various strategies for tessellation, provide a rich design space for tensegrity metamaterials. While the resulting tensegrity properties cannot be easily predicted, parametric analysis on a few of these techniques offer sufficient control for the purpose of the present work. We present a library of various designs of the tessellation block in Table A.1. Examples in the present work demonstrate how the static and dynamic properties of the tensegrity metamaterials designed using our approach can be tuned by changing the prestress level of the system.

The current framework may be enhanced in the future by taking into account the mechanical properties of the resulting metamaterial into the optimization formulation, and allowing the nodes to morph around in order to obtain simpler designs. However, such an objective or constraint is likely to lead to nonlinear integer programming problems. Therefore, how to efficiently solve those problems still poses a challenge. Moreover, the manufacturing of tensegrity metamaterials with properly induced prestress needs to be investigated. Additive manufacture technologies with the capability of printing multiple materials (Wang et al., 2016) appear as the most promising at the time of this writing. For example, we can print the cells and struts using two materials with different thermal expansion coefficients, and then by changing ambient temperature, the thermal deformation induced incompatibility can generate prestress in the system.

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Appendix A. Library of tensegrity tessellation blocks

In Table A.1, we provide ten different tessellation blocks that can create space-spanning tessellations. The “Specification” column provides some detailed information about each design. As a matter of notation, $R_{xz}$ is the radius of the spherical restriction zone located at the centroid of each unit geometry, $N_{z}$ is the total number of members (including struts and cables), $N_{s}$ is the number of struts in the tessellation block (a subset of $N_{g}$), and “Class” denotes the resulting global Class category of the tensegrity metamaterial. The behavior of a tensegrity structure depends on the number of independent prestressed states (self-stresses) and its kinematic indeterminacy (independent internal mechanisms), which are denoted by $PS$ and $KI$, respectively (Zhang and Ohsaki, 2015). Notice that the tessellation block for the Cube design domain (first example) is Class-1, however, the resulting metamaterial is Class-4.
Table A1
Tensegrity tessellations.

<table>
<thead>
<tr>
<th>Design Domain</th>
<th>Vertices</th>
<th>Primitive Vectors (columns)</th>
<th>Assembly Sample</th>
<th>Specifications</th>
<th>Tessellation Block</th>
</tr>
</thead>
</table>
| Cube          | \(v_{1\rightarrow 8} = [\pm 1, \pm 1, \pm 1]\) | \(A_1 = \begin{bmatrix} 2, & 0, & 0 \\ 0, & 2, & 0 \\ 0, & 0, & 2 \end{bmatrix}\) | | \(R_{ex} = 0.1\) \\
|              |          | \(N_S = 24\) \(N_V=48, N_B=120\) \(K_I=25, PS=7\) | | |
| Truncated Octahedron | \(v_{1\rightarrow 24} = \text{perm} [0, \pm 1, \pm 2]\) | \(A_1 = \begin{bmatrix} 2, & 2, & 2 \\ -2, & 2, & 2 \\ 2, & -2, & 2 \end{bmatrix}\) | | \(R_{ex} = 0.75\) \\
|              |          | \(N_S = 24\) \(N_V=58, N_B=178\) \(K_I=14, PS=24\) | | |
| Rhombic Dodecahedron | \(v_{1\rightarrow 8} = [\pm 1, \pm 1, \pm 1]\) \(v_{9\rightarrow 10} = [\pm 1, 0, 0]\) \(v_{11\rightarrow 12} = [0, \pm 1, 0]\) \(v_{13\rightarrow 14} = [0, 0, \pm 1]\) | \(A_1 = \begin{bmatrix} 2, & 2, & 0 \\ 2, & -2, & 0 \\ 2, & 0, & 2 \end{bmatrix}\) | | \(R_{ex} = 0.5\) \\
|              |          | \(N_S = 20\) \(N_V=44, N_B=138\) \(K_I=8, PS=20\) | | |
| Cuboctahedron | \(v_{1\rightarrow 4} = [\pm 1, \pm 1, 0]\) \(v_{5\rightarrow 8} = [\pm 1, 0, \pm 1]\) \(v_{9\rightarrow 12} = [0, \pm 1, \pm 1]\) | \(A_1 = \begin{bmatrix} 2, & 0, & 0 \\ 0, & 2, & 0 \\ 0, & 0, & 2 \end{bmatrix}\) | | \(R_{ex} = 0.75\) \\
|              |          | \(N_S = 13\) \(N_V=40, N_B=109\) \(K_I=17, PS=12\) | | |

(continued on next page)
Table A1 (continued)

Truncated Cuboctahedron

\[ \phi_1 = 1 + \sqrt{2} \]
\[ \phi_2 = 1 + 2\sqrt{2} \]
\[ \phi_3 = 2 + 2\sqrt{2} \]
\[ \phi_4 = 2 + 3\sqrt{2} \]
\[ v_{1 \rightarrow 48} = \text{perm} \{ \pm 1, \pm \phi_1, \pm \phi_2 \} \]

\[ \mathbf{A}_1 = 2\phi_2 \cdot \begin{bmatrix} 1, & 0, & 0 \\ 0, & 1, & 0 \\ 0, & 0, & 1 \end{bmatrix} \]

\[ R_{r_2} = 1.5 \]
\[ N_S = 24 \]
Class-1
\[ N_V = 108, N_B = 271 \]
KI=70, PS=23

\[ \mathbf{A}_2 = \phi_3 \cdot \begin{bmatrix} 1, & 1, & 1 \\ -1, & 1, & 1 \\ 1, & -1, & 1 \end{bmatrix} \]

\[ R_{r_2} = 1.5 \]
\[ N_S = 24 \]
Class-1
\[ N_V = 128, N_B = 310 \]
KI=90, PS=22

\[ \mathbf{A}_3 = \phi_4 \cdot \begin{bmatrix} 1, & 1, & 0 \\ -1, & 1, & 0 \\ 1, & 0, & 1 \end{bmatrix} \]

\[ R_{r_2} = 1.5 \]
\[ N_S = 24 \]
Class-1
\[ N_V = 137, N_B = 329 \]
KI=100, PS=24

Elongated Dodecahedron

\[ \phi = 1/\sqrt{3} \]
\[ v_{1 \rightarrow 8} = \{ \pm 1, \pm 1, \pm \phi \} \]
\[ v_{9 \rightarrow 12} = \{ \pm 1, 0, \pm 2\phi \} \]
\[ v_{13 \rightarrow 16} = \{ 0, \pm 1, \pm 2\phi \} \]
\[ v_{17 \rightarrow 18} = \{ 0, 0, \pm \sqrt{3} \} \]

\[ \mathbf{A}_1 = \begin{bmatrix} 2, & 0, & 0 \\ 0, & 2, & 0 \\ 1, & 1, & 4\phi \end{bmatrix} \]

\[ R_{r_2} = 0.5 \]
\[ N_S = 24 \]
Class-1
\[ N_V = 48, N_B = 155 \]
KI=5, PS=22

Morphed Cube

\[ v_{1 \rightarrow 8} = \{ \pm 1, \pm 1, \pm 1 \} \]
\[ \mathbf{A}_1 = \begin{bmatrix} 2, & 0, & 0 \\ 0, & 2, & 0 \\ 0, & 0, & 2 \end{bmatrix} \]

\[ N_S = 24 \]
Class-1
\[ N_V = 26, N_B = 75 \]
KI=5, PS=8
Appendix B. Computation of identification matrix $Q$

First, we need to find pairs of boundary nodes that are images of each other under translational symmetry. Assume that the primitive vectors are $\mathbf{a}_1$, $\mathbf{a}_2$, and $\mathbf{a}_3$. We can translate the unit cell nodal coordinates by different combinations of primitive vectors. If a node after the translation has the same coordinate as another node before the translation; these two nodes are identified as a pair. Assuming that there are $m$ pairs of identified nodes, we can store their nodal incidence in a $m \times 2$ array.

Second, we use a union-find algorithm (Sedgewick and Wayne, 2011) with path compression and weighting to obtain the independent groups of nodes, as well as the identification matrix $Q$. The MATLAB code for this algorithm is given below. The input array `SameNodePairs` contains the indices of the identified pairs, and where $N_v$ is refer as $N_{V}$. The output array $Q$ is the identification matrix $Q$, and the array `Pairs` is a $N_{V} \times 2$ matrix with the pairs of identified nodes.
Appendix C. Computation of effective elasticity tensor D

We write a MATLAB function to implement the homogenization procedure as explained in Vigliotti and Pasini (2012). The input arguments are: array of nodal coordinates (NODE); array of member connectivities (BARS); array of three primitive vectors (Amat); array of prestress forces (P); array of member areas (A); array of Young’s modulus of all members E; the

```matlab
function [Q,Pairs] = CondenseTopMat(SameNodePairs,Nv)
% union-find algorithm with path compression and weighting
id = 1:Nv;
sz = ones(1,Nv);
FirstNd = SameNodePairs(:,1);
SecondNd = SameNodePairs(:,2);

for i = 1:length(FirstNd)
    % make every node in path point to its grandparent (path compression)
    FNdi = FirstNd(i);
    while FNdi ~= id(FNdi)
        id(FNdi) = id(id(FNdi));
        FNdi = id(FNdi);
    end
    SNdi = SecondNd(i);
    while SNdi ~= id(SNdi)
        id(SNdi) = id(id(SNdi));
        SNdi = id(SNdi);
    end

    % merge smaller tree into larger tree (weighted quick union)
    if FNdi ~= SNdi
        if sz(FNdi) < sz(SNdi)
            id(FNdi) = SNdi;
            sz(SNdi) = sz(SNdi) + sz(FNdi);
        else
            id(SNdi) = FNdi;
            sz(FNdi) = sz(FNdi) + sz(SNdi);
        end
    end
end

% Compress to root
for i = 1:Nv
    while id(i) ~= id(id(i))
        id(i) = id(id(i));
    end
end

Pairs = [id; (1:Nv)]';
idnew = id; iduni = unique(id);
for i = 1:numel(unique(id))
idnew(id==iduni(i)) = i;
end
Q = sparse(1:Nv,idnew,ones(Nv,1),Nv,numel(unique(idnew)));
return
```
identification matrix \((Q)\); and identified pairs of nodes \((Pairs)\). The output array \(D_{\text{hom}}\) is the homogenized elasticity tensor \(D\). The function also gives the six deformation modes (stored in \(Modes\)) of the unit cell under six elementary displacement-type boundary conditions, corresponding to three uniaxial extensions and three pure shear loadings. Denoting \(S\) as the elastic compliance, we have \(S = D^{-1}\). The Poisson's ratio \(\nu_{12}\) is derived as \((\text{Ting and Chen, 2005})\):

\[
\nu_{12} = \frac{\epsilon_{22}}{\epsilon_{11}} = \frac{S_{12}}{S_{11}}.
\]

Supplementary material

Supplementary material associated with this article can be found, in the online version, at doi:10.1016/j.jmps.2019.05.006.
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